



Servicing / Technical bulletin number: 084

Issued to: All Service Network (Approved sites)

Date Issued: Feb 2023

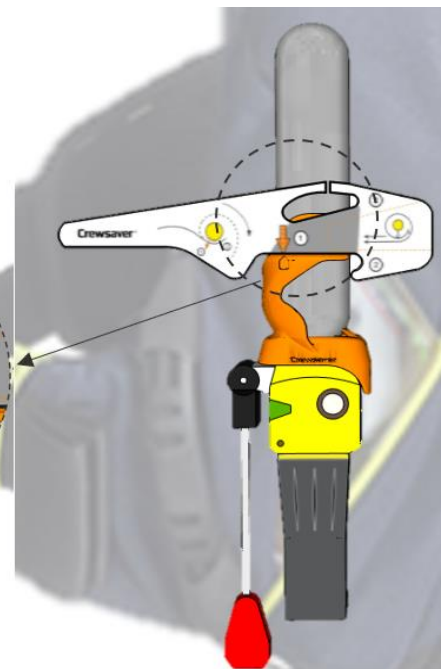
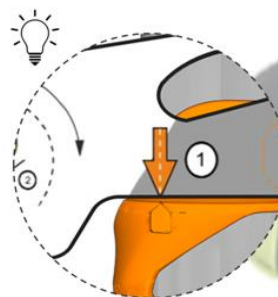
Subject: Incorrectly fitted EXOLOC stickers.

Issued by: Guy Page (Technical)

Exp date: open

Dear Network

Due to customer complains and concerns with regards to the EXOLOC sticker not been correctly fitted, we would like to remind service technicians when fitting the unit, they must ensure they line up the two orange arrows correctly.



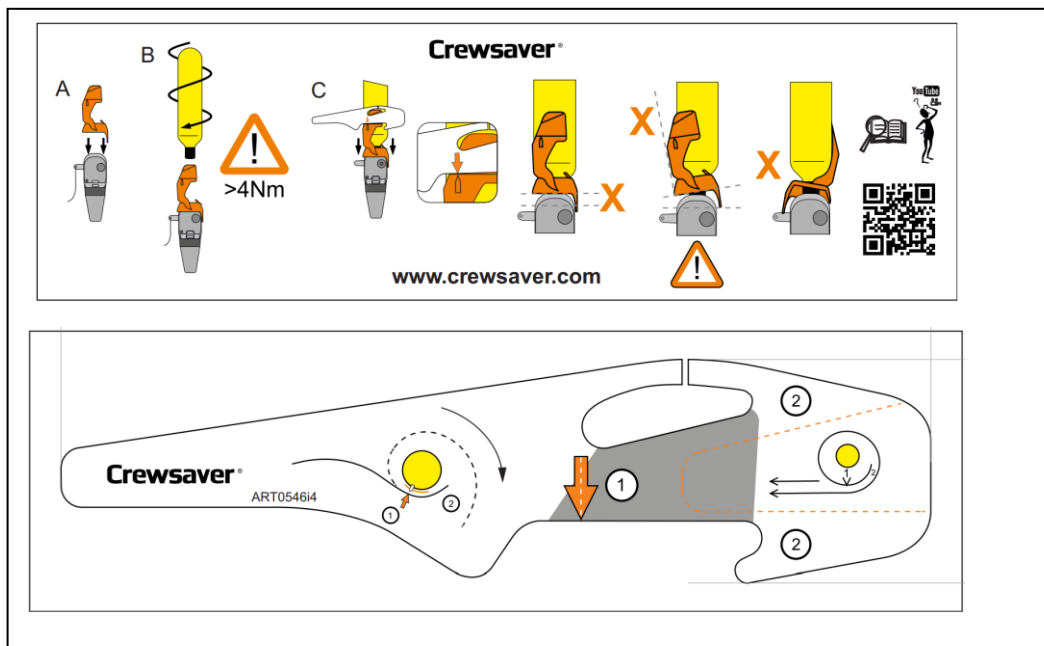
This ensure that the sticker is correctly fitted to both the EXOLOC unit and the cylinder.

It should then stop the customers concerns, that the unit or the cylinder is moving.

Once the sticker is fitted to the EXOLOC unit and cylinder it can not move, but when you can see the arrows are not lined up, it raises concerns, and we then must reinsure the customer that there is nothing wrong.

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Fitting.

Fitting the EXOLOK to current life jacket

1. Correctly open the jacket (Ref to service or user manual).
2. Remove the orange/red Netlon (Mesh) cylinder cover from the cylinder. (Image 1.A)
3. Remove the CO2 Cylinder, hold the operating head firmly and turn the cylinder Anti-clockwise. (Image 1.B)

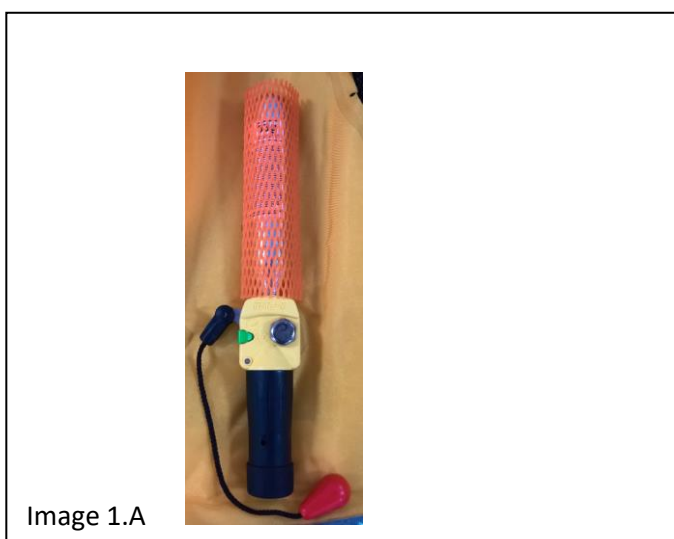


Image 1.A

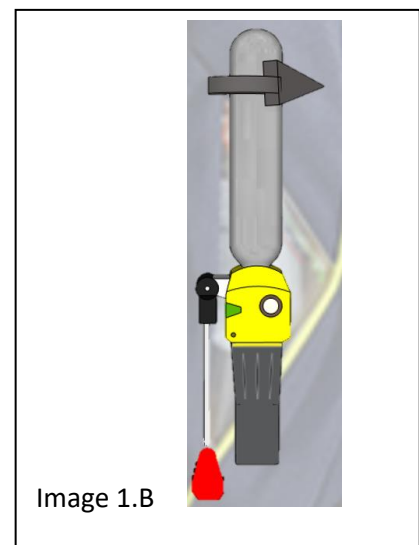


Image 1.B

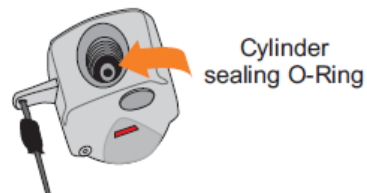
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- Please ensure that the Cylinder seal (O-ring or washer) is in good working order and is correctly fitted.
- **Note:** - All O-rings/washers are now changed every service.

- UML Heads



- Halkey Robert head.



- Ensure you have the correct “Crewsaver” cylinder for the life jacket and ensure it is in good working order (Image 1.C).
- Place the EXOLOK mechanism on to the operating head with the Crewsaver logo facing outwards (Image 1.D).

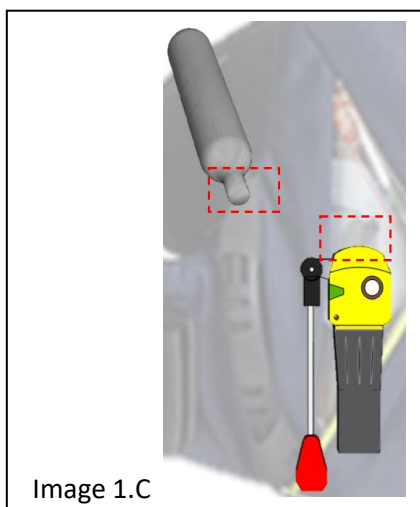


Image 1.C

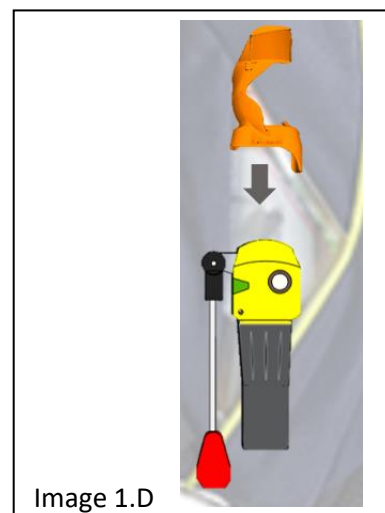
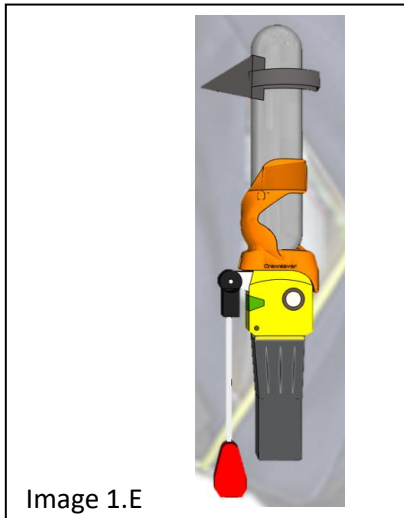


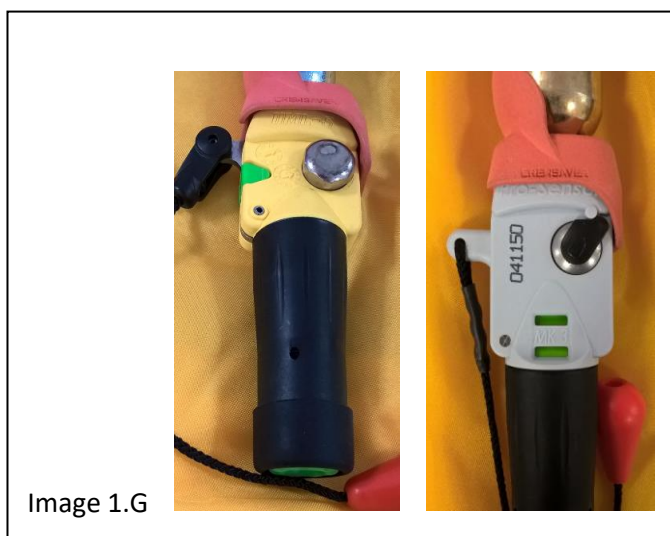
Image 1.D



- Fit cylinder to the operating head by screwing on in a clockwise direction (Image 1.E).
- Ensure the cylinder is screwed right down & fully tightened by hand.
- Check that the cylinder has been tightened to at least 4Nm using a Calibrated torque wrench (Image 1.F).



- If the operating head is fitted with an indicator, ensure this has turned green or the clip is in place (Image 1.G).





- Add the label to the EXOLOK **by lining up both arrows**. Whilst attaching the label to the cylinder – the EXOLOK needs to be held securely against the operating head (Image 1.H).

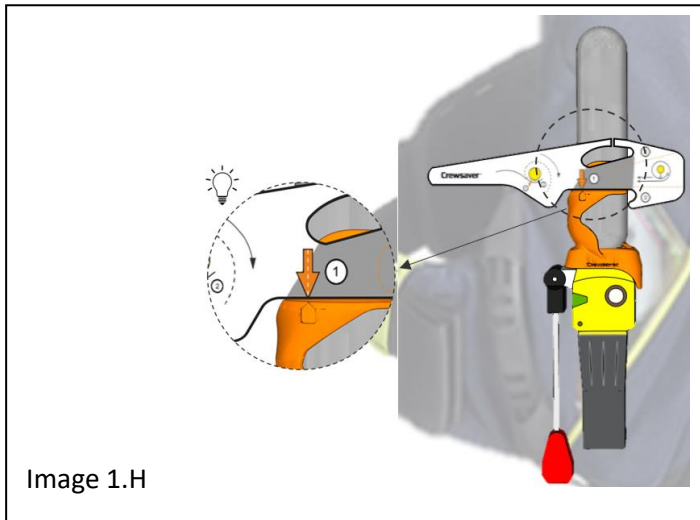


Image 1.H

- Wrap the right side of the label around the cylinder (Image 1.I).
- Wrap the left side of the label around the cylinder (Image 1.J).

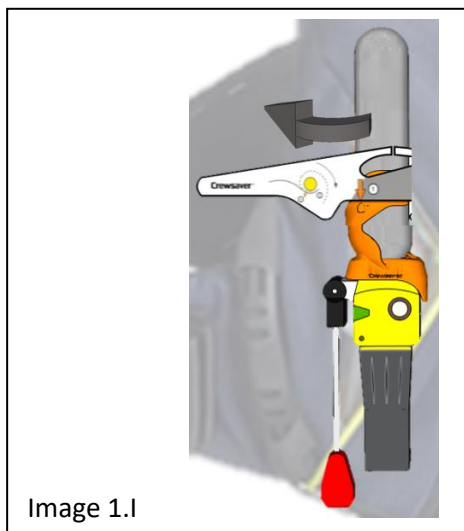


Image 1.I

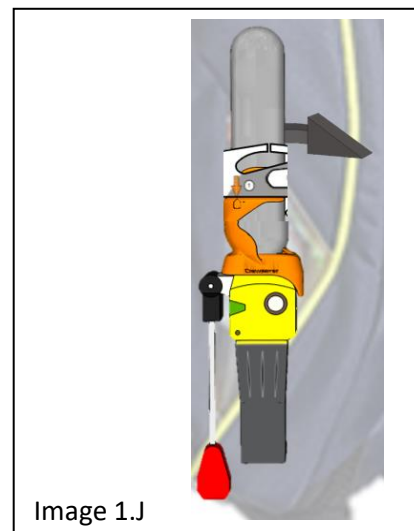
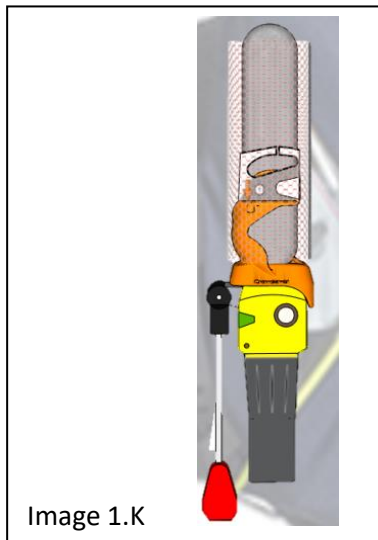


Image 1.J



- Slide the Netlon (Mesh) cover back over the cylinder and EXOLOK (Image 1.K).
- The operating system is now ready for use (Image 1.K).



- The jacket can be re-packed.
(please ensure you follow the packing instructions as laid down in the service manual).

Please note that if we receive continue reports that are linked to one “service site”, we will request that all technicians undergo refresher training.

Please note that the two orange arrows are only there to help Aline the sticker and do not form any indicator to movement.

If you have any questions, please contact: -

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